

SADLAK INDUSTRIES LLC

Division of Sadlak Manufacturing LLC

Nadeau Industrial Park • 712 Bread & Milk St. Unit 7 • P.O. Box 207, Coventry, CT 06238
 Tel: (860) 742-0227 • Fax: (860) 742-4244 • Email: sales@sadlak.com • Website: www.sadlak.com

REINFORCED QD POST ASSEMBLY

Front Swivel Replacement for Mounting Harris Bi-Pods Model QD-5F



M1A/M14 shown with Sadlak Steel Airborne mount, Leupold Mark 4 med. Rings, Leupold Mark 4 Scope 3.5-9x40mm, (#7) Harris Bi-Pod SLM attached to Sadlak Reinforced QD Post #1400500 and (#8) Turner NM Leather Sling

The Sadlak QD Post replaces the stock M1A/M14 front swivel for a more rugged, durable bi-pod attachment. It eliminates cracking of the stock during heavy recoil or rough use. The internal oval nut plate and external oval washer has approximately 3 times the load disbursement over the standard single Quick Disconnect (QD) post.

Designed for use with a Harris bi-pod or other bi-pods using the standard QD post. Once the QD post is installed, you have flexibility of attaching a bi-pod or detachable Sling Swivel (optional accessories #6A or #6B).

All hardware and screws have mil-spec manganese phosphate finish. The internal nut plate can be further secured by using a Devcon steel epoxy or other bedding compound.

QD Post Assemblies

- Order correct assembly for rifle stocks listed below.
- P/N: 1400500 Universal * – Fiberglass, Wood, Synthetic Stocks
 - P/N: 1400501 For USGI Fiberglass Stock
 - P/N: 1400502 For USGI Wood Stock
 - P/N: 1400503 Springfield Armory Inc. Synthetic Stock
 - P/N: 1400520 Supermatch Stock

Individual Parts List

- #01: Interior Oval Nut Plate p/n: 140050-01-xx
- #02: Exterior Oval Washer Plate p/n: 140050-02
- #03: QD Post #10-32 x (3/8L) or (1/2L) p/n: 140050-03(a)*
- #04: Disc Lock Washer p/n: 140050-04
- #05: Flat Head Phillip Screw #10-32 x (5/16L) or (3/8)(a) p/n: 140050-05*

List Price: See Current Price List

Optional Equipment/Tools:

- #6A: 1-1/4 Standard Swivel, Detachable, Black Oxide
- #6B: 1-1/4 Super Swivel, Heavy-Duty, Parkerize
- #7: Harris Bi-Pod Model SLM, 9-13" legs
- #8: Turner Leather Sling (Shown)
- #10: 9/32 Drill w/Non-grab Cutting Edges
 Note: Standard drills may grab and crack wood stocks
- #11: Devcon Steel Epoxy Putty #S-6
 Note: M1A/M14 Stock require enlarging existing holes to 9/32. A router bit or Dremel tool may also be required to properly recess oval nut plate.

Package Price

See Current Price List

Includes P/N: 140050x Plus Items #6B, 7, 8, 10, and 11

*Thread length shown for USGI Wood, Fiberglass, Synthetic Stocks. Post Stud (#03) and Screw (#05) lengths vary depending on rifle stock.



Reinforced QD Post Assembly
 #6B HD Detachable Super Swivel

#8 Turner NM Leather Sling

QD Post Assembly

#6B Heavy Duty Super Swivel



P/N: 140050



03/01/10 Parts View



Bottom View



Inside View:
 Nut Plate epoxy bedded to USGI fiberglass stock



Side View: Reinforced QD Post attached to Springfield Armory Black Synthetic Plastic Stock