

QUALITY FIREARM PARTS FOR M1A / M14, BM59 AND AR PLATFORMS

SADLAK™

PRODUCT 2021 CATALOG



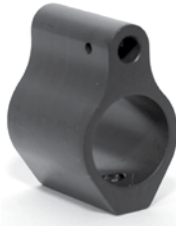
AR PARTS - GAS BLOCKS

Made in the USA

SADLAK Industries offers a wide variety of Gas Blocks to meet the changing need of the AR platform market. Whether it's low profile or extended rail, a .625 bore or a .936 bore, a SADLAK Gas Block is available to meet your needs.

All of SADLAK's Gas Blocks are made in the USA by craftsmen with years of experience delivering consistent quality and fit. All critical dimensions are 100 percent inspected including the bore, gas tube and cross pin holes for location and size.

SADLAK's Gas Blocks are used across the USA by manufacturers, builders, hobbyists, and distributed worldwide. Dealer inquiries welcome.



GB060 \$12⁵⁰
MSRP

Bore Diameter: .625
Style: Low Profile
Material: Steel, finished with manganese phosphate



GB060BN \$13⁵⁰
MSRP

Bore Diameter: .625
Style: Low Profile
Material: Steel, finished with black nitride



GB061 \$25⁰⁰
MSRP

Bore Diameter: .625
Style: Low Profile Clamp with #8 Socket Screws
Material: Steel, finished with manganese phosphate



GB100 \$12⁰⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished with manganese phosphate



GB065 \$15⁰⁰
MSRP

Bore Diameter: .625
Style: Low Profile
Material: Steel, finished with manganese phosphate



GB100BN \$13⁵⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished with black nitride

AR PARTS - GAS BLOCKS

Made in the USA



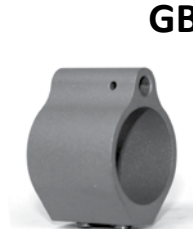
GB100SS \$18⁷⁵
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Stainless steel,
flat blasted finish



GB105BN \$15⁷⁵
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished
with black nitride



GB150SS \$28⁰⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Stainless steel,
flat blasted finish



GB102 \$12⁵⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished
with manganese
phosphate



GB130 \$25⁰⁰
MSRP

Bore Diameter: .750
Style: Low Profile Clamp
with #8 Socket Screws
Material: Steel, finished
with manganese phosphate



GB151 \$28⁰⁰
MSRP

Bore Diameter: .875
Style: Low Profile Clamp
with #8 Socket Screws
Material: Steel, finished
with manganese phosphate



GB105 \$15⁰⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished
with manganese
phosphate



GB150 \$14²⁵
MSRP

Bore Diameter: .875
Style: Low Profile
Material: Steel, finished
with manganese phosphate



GB200 \$16⁵⁰
MSRP

Bore Diameter: .937
Style: Low Profile
Material: Steel, finished
with manganese
phosphate

AR PARTS - GAS BLOCKS

Made in the USA



GB200SS \$29⁷⁵
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Stainless steel, flat blasted finish



GB140S \$40⁰⁰
MSRP

Bore Diameter: .750
Style: Clamp-type, high picatinny rail flat top height 1.215" with #8 socket screws
Material: Steel, finished with manganese phosphate



GB121 \$29⁰⁰
MSRP

Bore Diameter: .750
Style: Low Profile
Material: Steel, finished with manganese phosphate



GB140A \$25⁰⁰
MSRP

Bore Diameter: .750
Style: Clamp-type, high picatinny rail flat top height 1.215" with #8 socket screws
Material: Aircraft aluminum finished with black hard-coat anodize

The extended nose feature on the GB212, GB140A, and GB140S are designed to cover the taper pin hoses left by the A2-style sight tower gas block.

AR PARTS - GAS BLOCKS

Made in the USA



GB210 \$**29⁰⁰**
MSRP

Bore Diameter: .936
Style: Bull Barrel Low Profile with #10 socket screws
Material: Aircraft aluminum finished with black hard-coat anodize



GB220H \$**31⁰⁰**
MSRP

Bore Diameter: .936
Style: Clamp-type, high picatinny rail flat top height 1.215" with #10 socket screws
Material: Aircraft aluminum finished with black hard-coat anodize



GB220L \$**29⁰⁰**
MSRP

Bore Diameter: .750
Style: Clamp-type, low picatinny rail flat top height 1.040" with #10 Socket Screws
Material: Aircraft aluminum finished with black hard-coat anodize

ADJUSTABLE GAS BLOCKS

GB107AJ



Bore Diameter: .750

\$**19⁰⁰**
MSRP

GB157AJ



Bore Diameter: .875

\$**20⁵⁰**
MSRP

GB207AJ



Bore Diameter: .937

\$**22⁰⁰**
MSRP

The SADLAK Adjustable Gas Block is a simple rugged low profile design available in .750, .875 and .937 bores. They are designed to fit under most handguards.

The adjustable gas block features a fine thread adjustment screw used to adjust gas flow to tailor extraction and ejection to different loads or suppressors. The adjustment screw is locked into position with a set screw. Made of carbon steel and finished with manganese phosphate. Available in black nitride finish with minimum order of 250 units.

AR PARTS - ACCESSORIES

Made in the USA



Barrel Nut SKU: 8448553
\$9.00 MSRP

The SADLAK Barrel Nut is precision turned and mill the part then put it through a rigorous inspection process to insure a quality fit and function prior to finishing with a manganese phosphate finish.



**Receiver Extension
Castle Nut** SKU: 150100
\$6.00 MSRP

Hardened Steel, Manganese Phosphate Finish, All the critical dimensions are hand inspected to insure fit and function.



**Handguard Cap,
Triangular** SKU: 9349053
\$2.00 MSRP



**Handguard Cap,
Round** SKU: 9349054
\$3.25 MSRP



Weld Spring SKU: 8448555
\$7.50 MSRP



**Ejection Port Door Cover
Assembly .223/5.56**
SKU: 8448783
\$6.50 MSRP

**Ejection Port Door
.223/5.56** SKU: 8448525
\$6.00 MSRP

Hinge Pin .223/5.56
SKU: 8448533 **\$0.60 MSRP**

Spring .223/5.56
SKU: 8448532 **\$0.50 MSRP**

C-Clip .223/5.56
SKU: C-12STPD **\$0.50 MSRP**

Firing Pin Retaining Pin
SKU: 8448504 **\$1.25 MSRP**



A-2 Front Sight Post
SKU: 9349056 **\$1.95 MSRP**



A-2 Front Sight Detent
SKU: 844573 **\$0.75 MSRP**



A-2 Front Sight Spring
SKU: 844574 **\$0.50 MSRP**



**A-2 Front Sight
Adjustment Tool**
SKU: 15-150021 **\$3.85 MSRP**
A2 Front Sight Post .270 Assembly
with Adjustment Tool

VOLUME DISCOUNTS

M1A / M14 - SCOPE MOUNT

Made in the USA

SADLAK Scope Mount

- Battlefield proven.
- 3-point contact Brookfield design that won't shoot loose.
- Versatile Picatinny-style rail machined to mil. spec 1913.
- 5 degree case deflector to avoid jams.
- U-shaped channel thru the Picatinny rail to use iron sights with the scope and rings attached.
- Includes unique receiver Inspection Kit to insure a perfect fit.
- Includes all necessary hardware, fasteners, hex wrenches, Vibratite®, and detailed installation instructions.



Custom Fitting Service

With our custom fitting service, every M1A owner can have the same perfect fitting scope mount as the military has on their USGI government-inspected "original" forged M14 receivers. It won't matter if your M1A receiver was made to USGI specifications; we'll do the modification to the mount and make it fit perfectly.

We've taken the trial and error out of the mounting process

by developing an Inspection Kit that includes detailed instruction sheets with diagrams, plus two sizes of precision ground inspection pins. The simple, at-home, self-inspection procedure allows the M1A owner to verify if their M1A receiver's left side groove is made to USGI specs. If it is not, you can easily provide us with your receiver's exact left-side groove dimensions without having to ship us your rifle. We will then custom fit your SADLAK scope mount and guarantee the fit.



M1A / M14 - SCOPE MOUNT

Made in the USA

ALUMINUM SCOPE MOUNT



Part No. 140012

4.3 oz / 122.3 g

6061 heat-treated aerospace aluminum alloy. Black hard-coated anodize. All mounting hardware, fasteners, hex wrenches and detailed instructions are included. Lightweight and lower cost alternative that makes our aluminum scope mount ideal for rifles used in less demanding circumstances or seasonally, as in hunting.

\$175⁰⁰
MSRP

STEEL SCOPE MOUNT



Part No. 140011

11.1 oz / 315.1 g

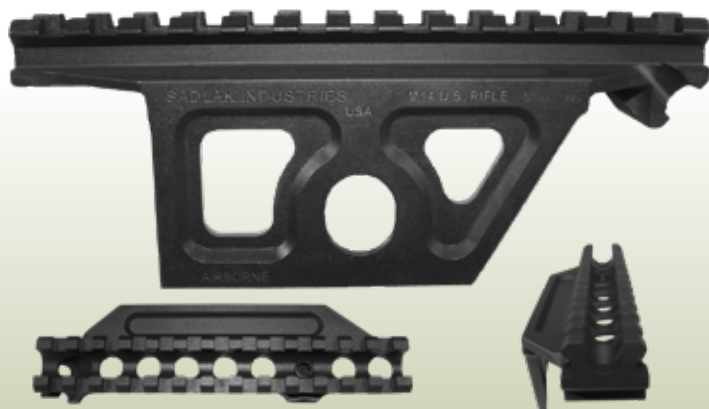
4142 chrome-moly bar solid with a hardness of 28-32 Rc. Finish is mil. spec. black manganese phosphate (a.k.a. parkerizing). All mounting hardware, fasteners, hex wrenches and detailed instructions are included.

\$275⁰⁰
MSRP

M1A / M14 - SCOPE MOUNT

Made in the USA

AIRBORNE SCOPE MOUNT



Part No. 140015

9.0oz / 255.1 g

4142 chrome-moly bar solid with a hardness of 28-32 Rc
Finish is mil. spec. black manganese phosphate (a.k.a. parkerizing).

All mounting hardware, fasteners, hex wrenches and detailed instructions are included.

Non-critical material has been removed to lighten mount.

\$315⁰⁰
MSRP

TITANIUM SCOPE MOUNT



Part No. 140010

7.3 oz / 205.8 g

Aerospace quality material that weighs 36% less than steel, yet is tougher and stronger. It has a thru-hardness of 28-34 Rockwell C (HRc) with external tungsten hard-coat surface of 80 HRc. Hard-coat surface is a non-glare matte finish that looks similar to an aged parkerized gray/green tint, but is harder and will not fade or become chalky over time. All mounting hardware, fasteners, hex wrenches and detailed instructions are included.

\$525⁰⁰
MSRP

BM59 - SCOPE MOUNT

Made in the USA

BM59 Scope Mount

SKU: 590001



BM-59 Steel Scope Mount, 6.5" Mil Spec Picatinny Rail Mounts without permanent alteration (also works on M1 Garand as a single shot load). Complete with 2 washers , 4 shims, Vibra-tite and instructions included.

Replaces rear sights. Mount has U-channel with built in rear sight. Mounts in minutes. Has adjustable elevation.

\$160⁰⁰
MSRP



M1A / M14 - - SPRING GUIDE

Made in the USA

NATIONAL MATCH SPRING GUIDE

The Sadlak Industries National Match (NM) Spring Guide brings the evolution of this critical National Match (NM) quality part one step beyond the Brookfield Precision Tool spring guide. Although our spring guide is based on the Brookfield design with the machined mag catch, shaft, and flats, we didn't want to take the chance that the weld operation had any adverse effect on the finished product. So, we took the extra time and expense of machining the entire spring guide from a solid round stock. This assured perfect alignment of the mag catch with the shaft, and allowed for uniform heat treating of the whole part.

The key to a good spring guide is the hardness and straightness: the hardness so it won't wear too fast, and the straightness so it won't bind but will consistently guide the op rod for maximum accuracy. The Sadlak Industries spring guides are hardened to the original USGI spec. 40- 44Rc. In addition, each of our NM spring

guides is hand inspected for straightness within .002 max. over the length of the guide. The result of this attention to detail is a spring guide which weighs 64 grams (2.3 oz), has the straightness to properly align the spring without binding, and the hardness to stand up to extended use without appreciable wear.



National Match Spring Guide

Part No. 140020

\$42⁹⁵
MSRP

M1A / M14 - GAS CYLINDER PISTONS

Made in the USA

SADLAK GAS CYLINDER PISTON

SADLAK manufactures national match quality precision gas cylinder pistons using premium grade, heat-treated stainless steel.

Our precision pistons are made to the exact GI specifications with all critical dimensions individually inspected. The 420 stainless material and heat-treating operations are both certified to assure quality. Each piston is precision ground and hand polished for an ultra smooth surface finish with crisp burr-free sharp groove edges. The sharp groove provide a better seal. This results in a smooth and consistant action and improved accuracy.

The TiN coated pistons are then hard coated with a gold Titanium Nitride (TiN) finish. This coating, often used on machine cutting tools, helps reduce galling and pitting and holds up better to the high heat and abrasiveness of gunpowder and primers. The resulting effect is a smoother action an improved life of the piston and cylinder.

POLISHED NATIONAL MATCH GAS PISTON

Part No. 140030



\$45⁵⁰
MSRP

TiN COATED NATIONAL MATCH GAS PISTON

Part No. 140032



\$50⁵⁰
MSRP

GROOVED NATIONAL MATCH GAS PISTON

Part No. 140033



\$60⁷⁵
MSRP

Important: The NM groove is intended for NM grade ammo only (i.e: 168, 173, 175gr Bullets) and is NOT recommended for surplus ball ammo or other lower power ammo.

M1A / M14 - HD FRONT RAIL

Made in the USA

The SADLAK Front Rail Mounting System is designed for clamp-on type bi-pods and accessories with an optional QD Post to attach Harris bi-pods while retaining your stock sling swivel.

Steel Models uses unique internal Oval Nut plates specifically designed to fit the contour of four popular M14/M1A stocks. Once the nut plate is installed the rail can be installed or removed without rifle disassembly using two external screws through counterbored holes in the rail.



STEEL LOW-PROFILE FRONT RAIL



Universal Stock - Part No. 1400620

USGI Fiberglass Stock - Part No. 1400621

USGI Wood Stock - Part No. 1400622

Springfield Armory Synthetic Stock - Part No. 1400623

Supermatch Stock - Part No. 1400640

\$53⁰⁰
MSRP

STEEL LOW-PROFILE FRONT RAIL & QD POST



Universal Stock - Part No. 1400630

USGI Fiberglass Stock - Part No. 1400631

USGI Wood Stock - Part No. 1400632

Springfield Armory Synthetic Stock - Part No. 1400633

Supermatch Stock - Part No. 1400650

\$62⁰⁰
MSRP

ALUMINUM LOW-PROFILE FRONT RAIL

Aluminum Models are our light weight and low cost option to the more robust steel rail. An internal nut plate is not used with these models.

The Aluminum Rail is attached with two internal screws and special washers, while still retaining your stock sling swivel.

Aluminum Rail - Part No. 1400660

Aluminum Rail w/QD Post - Part No. 1400670



\$39⁰⁰
MSRP

\$49⁰⁰
MSRP

M1A / M14 - QD POST / HD SWIVEL

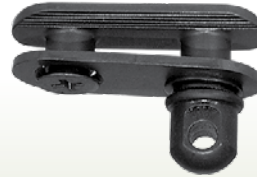
Made in the USA

The Sadlak QD Post replaces the stock M1A/M14 front swivel for a more rugged, durable bi-pod attachment. It eliminates cracking of the stock during heavy recoil or rough use. The internal oval nut plate and external oval washer has approximately 3 times the load disbursement over the standard single Quick Disconnect (QD) post. Designed for use with a Harris bi-pod or other bi-pods using the standard QD post. Once the QD post is installed, you have flexibility of attaching a bi-pod or detachable Sling Swivel (optional accessories #6A or #6B).

All hardware and screws have mil spec manganese phosphate finish. The internal nut plate can be further secured by using a Devcon Steel Epoxy or other bedding compound.



QD POST ASSEMBLIES



\$36⁰⁰
MSRP

Universal Stock - Part No. 1400500

USGI Fiberglass Stock- Part No. 1400501

USGI Wood Stock- Part No. 1400502

Springfield Armory Synthetic Stock- Part No. 1400503

Supermatch Stock- Part No. 1400520

HEAVY DUTY SUPER SWIVEL

1-1/4" QD Heavy Duty Super Swivel

- Part No. 140023

\$15⁵⁰
MSRP

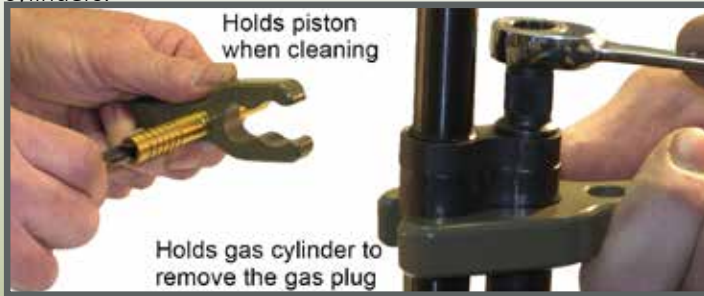


M1A / M14 - GAS CYLINDER TOOLS

Made in the USA

Dual-Purpose Wrench

The gas cylinder wrench can also be used to conveniently hold the small end of the piston during cleaning. The large hole in the wrench has an internal D-shape that holds the piston from rotating without causing any damage. Both the 1/4" and 3/8" steel and the 1/2" aluminum models are CNC machined and designed to fit all original USGI and most commercial gas cylinders.



Cleaning Drill Set

The cleaning drill set includes a #15 (.180 dia) & Letter 'P' (.323 dia.) drill for scraping the carbon deposits from the internal bores. The drill handles are CNC machined from the 6061 aluminum with a comfortable ergonomic design.

Gas Plug Cleaning Drill

The cleaning drill is a Ltr "O" (.316 dia) drill for scraping the carbon deposits from the gas plug. The drill handle matches those in the Piston Cleaning Drill Set. All tools are finished with an olive drab (aka O.D. Green) baked-on non-mar MIL-STD coating. The finish is .002-.004" thick and very durable with the added benefit of not marking the gas cylinder during use of the wrench.

Gas Cylinder Wrench



Aluminum - Part No. 140100

Aluminum OVERSIZED - Part No. 140110

Aluminum SEI Ghost Ring Site - Part No. 140120

\$24⁰⁰
MSRP



Steel - Part No. 140101

\$24⁰⁰
MSRP

M1A / M14 - GAS CYLINDER TOOLS / MAG LATCH

Made in the USA

Drill Set Piston Cleaning - Part No. 140200



\$28⁰⁰
MSRP

Drill Gas Plug "O" Drill - Part No. 140201



\$14⁰⁰
MSRP

SADLAK TACTICAL MAGAZINE RELEASE LATCH

The Tactical Magazine Release Latch is manufactured to original USGI specifications, made of hardened steel with the exception of the thumb pad, which has been enlarged and serrated to provide a faster, smoother release, and a more positive grip.

The vertical serrated



grooves in the tab are machined in the direction the thumb travels. This allows a firm grip, resulting in quick magazine changes that are helpful during the rapid portion of competition matches and other tactical operations.

The ergonomic design of the rounded edges assure comfortable use.

USGI specification with enlarged thumb pad

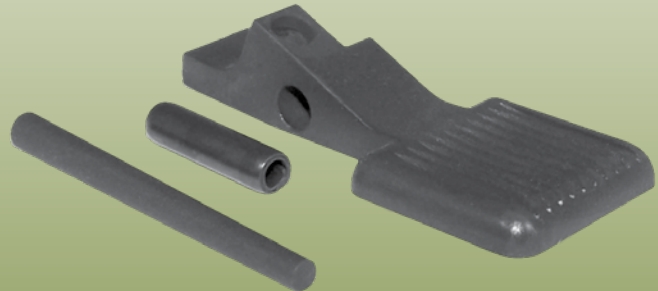
- Part No. 140040

\$35⁰⁰
MSRP

4mm Pin/Foreign Trigger

- Part No. 140042

\$37⁰⁰
MSRP



M1A / M14 - SERVICE TOOLS

Made in the USA

USGI Combo Tool - Part No. 140130

MSRP **\$10.00**



Chamber Brush - Part No. 142211

MSRP **\$6.75**



Muzzle Guide - HS Delrin Cleaning Tool

- Part No. 140300

MSRP **\$11.25**



Dewey - Nylon Coated Rod D30C24

- Part No. 900043

MSRP **\$26.50**



Drill - 9/32" w/Non-grab cutting edge

- Part No. 900050

MSRP **\$6.75**



Torque Wrench -

Standard 1/4 drive 20-200 in-lb- Part No. 900040

MSRP **\$39.25**

Each torque wrench is calibrated at Sadlak for best results.



Socket - 3/8" 6 point - 3/8" Drive

- Part No. 900080

MSRP **\$5.30**



Socket - 1/2" 6 point - 3/8" Drive

- Part No. 900081

MSRP **\$5.75**



Devcon Steel Epoxy Putty S-6

- Part No. 900070

MSRP **\$11.00**

Receiver Inspection Kit - Part No. 140400

MSRP **\$5.00**

Scope Mount Alteration - Part No. 140500

MSRP **\$50.00**

M1A / M14 - SCOPE MOUNT PARTS / SERVICES

Made in the USA

Thread Chase Tool - #12-32 UNEF



- Part No. 140600

MSRP **\$5.15**

Repair Tap - #12-32 UNEF - Part No. 140610



MSRP **\$16.50**

Cam Washer



- Parkerized- Part No. 140011-2 MSRP **\$36.00**

- Tungsten Coat- Part No. 140010-2 MSRP **\$48.00**

(Tungsten Coat Cam Washer is made of steel and coated to match the titanium scope mount)

Hex Screw - #12-32 x 3/16 UNF x 1/4 LG -



- Parkerized - Part No. 140010-3P MSRP **\$17.50**

- Tungsten Coat- Part No. 140010-3T MSRP **\$19.15**

(Tungsten Coat Hex Screw is made of steel and coated to match the titanium scope mount)

Clip Guide Key - Part No. 140010-4

Includes 2 set screws



MSRP **\$15.75**

Clip Guide Screw - Part No. 140010-5



MSRP **\$3.85**

Front Post Screw - 5/16-24 UNF x 1/4 LG -

Part No. 140010-6

MSRP **\$1.00**

Front Post Set Screw - #10-32 UNF x 1/4 LG

- Part No. 140010-7

MSRP **\$.75**

Set Screw - #10-32 UNF x 3/16 Knurl Point

- Part No. 140010-10

MSRP **\$.25**

Vibratite - Threadlocker .5 ml

- Part No. 900010

MSRP **\$2.35**

Vibratite - Threadlocker 10 ml

- Part No. 900010

MSRP **\$13.95**

Prussian Blue - High Spot Marker



Part No. 900020

MSRP **\$6.75**

Drift Pin Punch - 3/32 - Part No. 900030

MSRP **\$9.50**

M1A / M14 - TERMS & CONDITIONS

Made in the USA

Dealer - Reseller Terms & Conditions

Percent Discount: Percentage discounted off retail price as listed on our website at time order is placed.

Min. Order: There is minimum invoice total per order for each level as shown. Example; If you have been established as DEALER LEVEL 2 then your minimum order is \$250.

Min. 1st Order (Buy-In): After being established at DEALER LEVEL (1, 2, 3,4) the first order must be for the minimum shown for that level. This Buy-In order is for the first order only.

Min. Annual Sales: The minimum annual sales target that must be met in order to maintain current discount level. Each account will be reviewed for the invoice totals from the prior calendar year. If the account exceeds or does not meet this minimum then the account may be re-assigned, either upgraded or downgraded, accordingly.

	Discount	Minimum Order	Minimum Annual Sales	Minimum 1st Order (Buy-In Order)
RESELLER	10%	None	0	0
DEALER LEVEL 1	20%	\$100	\$2,500	\$750
DEALER LEVEL 2	25%	\$250	\$5,000	\$1,250
DEALER LEVEL 3	30%	\$500	\$25,000	\$2,000
DEALER LEVEL 4	35%	\$1000	\$50,000	\$3,000

If your account has been Dealer established mid-year, then the review will be pro-rated accordingly.

Reseller Qualifications: A Reseller is a gun store or gunsmith who does not have a need to maintain an inventory of Sadlak parts and primarily resells to individual firearm owners

Dealer Qualifications:

To qualify as a Dealer you must prove to us that you are in business for resale not solely for personnel use. We will need the following information & forms that may be emailed in pdf format, faxed or mailed to us:

1. One of the following acceptable business forms: a) EIN, b) State business registration #, or c) State Sales Tax #.
2. A signed copy of your states resale tax-exempt certificate.

Sadlak Industries has final discretion on dealer qualification and discount level.

Shipping & Handling Fee: Shipping and handling will be charged based on the weight of contents shipped. A minimum fee of \$8.50 will be charged for low weight shipments.

Shipping Method: We reserve the option of shipping either thru UPS or US Postal System. Dealers may indicate preference and we will attempt to accommodate the request. Also, the Dealer can provide us with their UPS account number and all shipping costs will be billed directly as a "third party payee".

Payment Method: Credit Card (either MasterCard or Visa, Discover, American Express), COD, Check or Money Order.

Note: Terms will only be considered after 12 months as a qualified Dealer Level 3 or 4. Dealer Level 1 or 2 accounts cannot qualify for terms.



SADLAK INDUSTRIES

A Division of Sadlak Manufacturing LLC
Nadeau Industrial Park
Coventry, CT 06238 USA
Tel: 860-742-0227 • Fax 860-742-4244
www.sadlak.com