

# SADLAK INDUSTRIES

Division of Sadlak Manufacturing LLC  
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## M14/M1A SCOPE MOUNT Titanium • Steel • Aluminum



Using Iron Sights with a Sadlak Scope Mount

Similar to the original Brookfield Precision Tool mount, the Sadlak mount also has a U-shaped channel thru the precision machined Picatinny rail that provides an opening under the rings to use the iron sights with the scope and rings attached.



**U.S. Army Contract  
 W911S2-04-M-0202**

### Technical:

- Positive 3-point contact, 2-point attachment
- Remove and re-assemble without losing zero. Based on Brookfield design for the upgraded M21 & M25 sniper and national match rifles Picatinny-style rail machined to mil. spec 1913
- Includes all necessary hardware, fasteners, hex wrenches, Loctite®, and detailed installation instructions
- Includes Inspection Kit to determine if the left-side groove of the receiver is made to USGI specs



### Improvements to the Brookfield Design

These include increased length and addition of two outboard set screws to the clip guide key.

The outboard set screws wedge the key into the dovetail groove of the stripper clip guide for maximum surface contact and holding power. The "locked-in" key acts as an immobile stationary "threaded nut" rather than a "floating nut" as used in the Brookfield design. This more secure "nut" allows for a better anchoring point for the mount at the stripper clip guide area that is better able to withstand the recoil forces without loosening.



### Slotted Hole in Mount for Clip Guide Screw

With the clip guide key now securely wedged and locked into the dovetail groove, the elongated slotted hole allows more adjustability without sacrificing holding power, and allows the screw to "find" the stationary "nut." With the Brookfield design, it's the other way around. The screw is confined in its hole thru the mount and the Clip Guide Key has to "rock" to properly align with the screw. The cocking of the key to align with the screw does not provide maximum surface contact with the receiver and is prone to loosening.



### Retail Prices:

[See Latest Price List](#)

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## M14/M1A SCOPE MOUNT

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Most reliable mount design with 3 contact points that assures reliable performance. Will not loosen due to heavy recoil.



All mounting hardware, fasteners, hex wrenches, and detailed instructions are included.

### Steel Scope Mount:

11.1 oz / 315.1 g

- 4142 chrome-moly bar solid with hardness of 28-32 Rc
- Finish is mil. spec. black manganese phosphate (a.k.a. parkerizing)
- All mounting hardware, fasteners, hex wrenches and detailed instructions are included

### Aluminum Scope Mount:

4.3 oz / 122.3 g

- 6061 heat-treated aerospace aluminum alloy
- Black hard-coat anodize
- All mounting hardware, fasteners, hex wrenches and detailed instructions are included
- Lightweight and lower cost alternative that makes it an ideal mount for rifles used in less demanding circumstances or seasonally, as in hunting

### Lighter Weight Steel Airborne Model:

9.0 oz / 255.1 g

- Same specifications as the standard steel
- Non-critical material has been removed to lighten mount



### Custom Fitting Service:

With our custom fitting service, every M1A owner can have the same perfect fitting scope mount as the military has on their USGI government-inspected "original" forged M14 receivers. It won't matter if your M1A receiver was made to USGI specifications; we'll do the modification to the mount and make it fit perfectly.

We've taken the trial and error out of the mounting process by developing an Inspection Kit that includes detailed colored instruction sheets with diagrams, plus two sizes of precision ground inspection pins.

The simple, at-home, self-inspection procedure allows the M1A owner to verify if their M1A receiver's left side groove is made to USGI specs. If it is not, you can easily provide us with your receiver's exact left-side groove dimensions without having to ship us your rifle. We will then custom fit your Sadlak Industries LLC scope mount and guarantee the fit.

### Titanium Scope Mount:

7.3 oz / 205.8 g

- Aerospace-quality material that weighs 36% less than steel, yet is tougher and stronger. It has a thru-hardness of 28-34 Rockwell C (HRc) with an external tungsten hard-coat surface of 80 HRc.
- Hard-coat surface is a non-glare matte finish that looks similar to an aged parkerized gray/green tint, but is harder and will not fade or become chalky over time.